

Document Reference	Document Title	Version Date	Issue Number	Reason for Amendment	Page
3.2RA	Finished Product Specification	03.08.2021	1	Reviewed and updated	Page 1 of 4

Product Name:	Criterion/Marine Dairy Chocolate Fudge Ice Cream 5L
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Specification Version N°:	1	Current Version Issue Date:	28.02.2023
Version Approved By:	James Berry	Position:	Technical Manager


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Legislation & Warranty statement:

This product has been produced in accordance with all current relevant UK legislation. The information stated is given in good faith and is based upon the product formulation and the data provided by our raw material suppliers. All reasonable precautions that could be expected of a responsible manufacturer have been taken, however no absolute guarantees can be given that trace / carry over residues will be totally absent.

Confidentiality:

This specification and the information contained within it remains the property of Northern Bloc and must not be disclosed to any third party without prior written permission

Signed on behalf of Northern Bloc		Date: 28.02.2023
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Product Title	Chocolate Fudge Dairy Ice Cream
Marketing descriptor	
Legal Descriptor	Chocolate ice cream with caramel fudge pieces and dark chocolate chips
Ingredient Declaration and allergy advice	Partially reconstituted buttermilk, double cream (milk)(15%), sugar, cocoa powder (7%), dextrose, dark chocolate chips (1.7%)(cocoa mass, sugar, cocoa butter, fat-reduced cocoa powder, emulsifier (soya lecithin)), fudge pieces (1.7%)(sugar, sweetened condensed milk , glucose syrup, butter (7%)(milk), emulsifier (soya lecithin), salt), emulsifier (mono- and diglycerides of fatty acids), stabilisers (sodium alginate, guar gum). Allergy advice: for allergens see ingredients in bold .

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Nutritional	Typical Values	per 100ml
	Energy (kJ)	488
	Energy (kcal)	117
	Fat (g)	5.4
	of which Saturates (g)	3.7
	Carbohydrate (g)	13.7
	of which sugars (g)	12.3
	Protein (g)	2.6
	Salt (g)	0.08

Recycling Information	Tub and Lid recyclable	
Claims or Warnings	Suitable for Vegetarians	
Shelf Life	Total Shelf Life BBE 18 months e.g. BBE 08/2024	Minimum Shelf Life on Delivery Month of Production + 6 months
Storage Instructions	Store at -18°C Do not re-freeze once defrosted.	

Microbiological Standards	Target cfu/g	Maximum cfu/g	Reject cfu/g
Total Viable Count (TVC) at 30°C	<1000	<10,000	>10,000
Enterobacteriaceae	<10	<100	>100
E. coli	<10	<10	>10
Staph aureus (coagulase +ve)	<20	<20	>20
Bacillus cereus	<100	<1000	>1000
Yeasts & Moulds	<100	<1000	>1000
Listeria species	<10	<100	>100
Listeria monocytogenes	Absent in 25g	Absent in 25g	Present in 25g
Salmonella spp.	Absent in 25g	Absent in 25g	Present in 25g
Testing frequency is monthly			

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Dietary Requirements	YES	NO	Details	
Suitable for Ova-Lacto Vegetarians	x			
Suitable for Vegans		x	Contains MILK	
Suitable for Wheat free diet (Coeliacs)	x			
Suitable for Lactose intolerant		x		
Suitable for Diabetics		X		
Suitable for Halal		X	Not certified	
Suitable for Kosher		X	Not certified	
Food Intolerance Data	YES	NO	May Contain	
Free from Cereals containing Gluten (i.e. wheat, rye, barley, oats, spelt, kamut) & Products thereof	x			made in a facility that handles Gluten
Free from Soybeans / Soybean Products		x		Contains SOYA
Free from Fish / Fish Products	x			
Free from Crustaceans / Crustacean Products	x			
Free from Egg / Egg Products / Albumen	x			
Free from Milk / Milk Products		x		Contains MILK
Free from Mustard / Mustard Products	x			
Free from Celery / Celery Products	x			
Free from Peanuts / Peanut Products	x			made in a facility that handles peanuts
Free from the following nuts: Almond, Hazelnut, Walnut, Cashew, Pecan, Brazil, Pistachio, Macadamia & Queensland nuts / & products thereof	x			made in a facility that handles nuts
Free from Sesame Seeds / Sesame Seed Products	x			
Free from Sulphur Dioxide & Sulphites at concentrations > 10ppm	x			
Free from Lupin and Lupin Products	x			
Free from Molluscs and Mollusc Products	x			
General labelling data	YES	NO		
Free from MSG	x			
Free from Genetically Modified Ingredients Foods	x			
Free from BEEF / Beef Products	x			
Free from LAMB /Lamb Products	x			
Free from PORK / Pork Products	x			
Free from POULTRY / Poultry Products	x			

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Unit Packaging						
Size	Code	Packaging		Target Net Unit Weight (g)	Target Gross Unit Weight (g)	Barcode
		Tubs	Lids			
5L	NCFB	PP	PP	2605.9	2769.9	

Outer Packaging						
Case Size	Barcode	Case Dimensions mm			Target Net Case Weight (g)	Target Gross Case Weight (g)
		h	w	d		
2x5L	N/A	292	160	355	5211.8	5723.8